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Date: User:	Wednesday, 2/6/2008 10:24:14 AM Kim Johnston	Process S	Sheet				
- X'		1100033 (711000				
Customer	: CU-DAR001 Dart Helicopters Sei	vices Dra	wing Name	: TAIL LIGHT FAIR	RING		·
Job Number	: 37237						
Estimate Num	ber : 12710						
P.O. Number	:	Pari	Number	: D412750142			
This Issue	: 2/6/2008 S.O. No. :		wing Number	: N/A			
Prsht Rev.	: NC		ect Number	: N/A			
First Issue			wing Revision	: A			
Previous Run	: 36837		erial				
	. 00007		Date	: 2/13/2008	Qty:	4 Um:	Each
Written By	:	Due	Date	. 2/13/2000	Gty.	4 Om.	Lacii
Checked & Ap	proved By : Y	<u> 200</u>					
Comment	: est fewA 06.09.22 nev	vissue EC					
Additional Pro	duct				· ·		
Additional Pro-	duct						
Job Number:							
Job Number.							
Seq. #:	Machine Or Operation:	Desc	ription :				
1.0	DC	DOCUMENT CO		-			(4)
1.0		DOCOMENT CO	VIROL	(1881)818181	monana De	508.02.	00
						700.00	00
Co	mment: Photocopy bluefile & type labe	ls per PPP D412-750-142	CHG001 (05/01	1/2		
2.0	PACKAGING 1	PACKAGING RE		2 00100	(17		
. 2.0		FACKAGING KE	300R0E #1	# 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
Cor	mment: PACKAGING RESOURCE #1						
	Pick Packing Kit						
3.0	D3484042	TAILLIOUT FAIR	UNO DU				
3.0	111111111111111111111111111111111111111	TAIL LIGHT FAIR	IING, RH	11			
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\bigcap	1 128 188 1118 1188 11 881 1188 1						
Col	mment: Qty.: 1.0000 Each(s)/Unit	Total: 4.0000 Each(s)					
A4)	TAIL LIGHT FAIRING, RH	10000 2001(0)	1230	1463	CIA		
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4.0	AN33A	Bolt		11			
	106 106 106 106 106 106 106 106						
Cor	mment: Qty.: 10.0000 Each(s)/Unit	Total: 40.0000 Each(s)					
	Bolt	10tar: 40.0000 Each(0)					
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5.0	AN960JD10	Washer					
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HU))	Washer			_			
	Batch: <u>M106/67</u>		8/2/7	SO	(ψ_{λ})	/	
6.0	QC4	INSPECT 100% K	ITS FOR COMPLE		$\overline{}$		
				11111111111111			
	1 8 8 1 8 1 1 8 1 1 8 1 1 8 1 1 8 1						
Cor	nment: INSPECT 100% KITS FOR CO	MPLETENESS					
				(/ 1	100)
	***** Ensure part is a R/H as pe	er dwg *****		J 04	12/12		/

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Form: rorocess

Dart Ae	rospace Ltd							
W/O:	1		WORK ORDER	CHANGES				
DATE	STEP	PR	PROCEDURE CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No:		PAR #:	Fault Category:	NCR: Y	es No DQ	A: A		<u>80/6018</u>
				Q	A: N/C Close	ed:	Date: _	
NCR:			WORK ORDER NON-COM	IFORMANCE (N	ICR)	1111		

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
DATE STEP		Description of NC		Corrective Action Section B			A	Ammerical
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

	Inesday, 2/6/2008 10:24:14 AM Johnston				
· /		Process Sheet	LIT FAIRING		*
Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name : TAIL LIG	HI FAIRING		•
Job Number:	37237	Part Number: D412750	142		
Job Number:					
Seq. #:	Machine Or Operation:	Description :			
7.0	PACKAGING 1	PACKAGING RESOURCE #1			
Comme	nt: PACKAGING RESOURCE #1 Identify and pack for shipping as per F Location: PPP Rev:	PPP D412-750-142			
8.0	QC21	C FINAL/INSPECTIONW/ORECEASE			
Comme	nt: FINAL INSPECTION/W/O RELEASE			Doglo	9/08
Job Completion		mi Zexile	108	4	

Form: rorocess

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Dart Aerospace Ltd

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W/O:			WORK ORDER	CHANGES				
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
12.17. 22.1								
Part No	:	PAR #:	Fault Category:	NCR: Ye	s No DQ	A:	Date:	
				QA:	: N/C Close	d:	Date: _	
NCR:			WORK ORDER NON-CON	IFORMANCE (NO	CR)			
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	· ·	WORK ORD	ER NON-CONFORMANC	CE (NCR)							
	Description of NC		Corrective Action Section B			Approval Chief Eng	Approval QC Inspector				
STEP	Section A		Section C								
	•										
-						:					
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Section B Section B Initial Action Description Sign & Chief Eng				

NOTE: Date & initial all entries